



**INTRODUCING AXION
INNOVATIVE PRODUCTS
FOR ROAD AND BUILDING
CONSTRUCTION**

ABOUT US

Axion Nigeria, a subsidiary of Axion Canada is the leader in the development, distribution and application of organic liquid monomer formulations for the global road and building construction industries.

Axion Technologies' products, initially developed by the U.S. military for swiftly deploying airstrips during the Gulf War, have transitioned to commercial use, maintaining their military-grade standards



25yrs

We have been in operation for 25 years, and over 20 years in Africa.



We have presence in over 75 countries in the world.

99%

In Nigeria, our products have been tested and approved by local and federal authorities, and we have all the required certifications for building and road construction.

Our Vision & Mission

Our vision is to be a Leading, Cutting-edge and Innovative Engineering Company, supplying the building/Civil Engineering industry (governments, real estate developers, oil & gas sector) with efficient and cost-effective construction materials for buildings and roads.

Our Mission is to continuously provide our customers with high quality, cost-effective, efficient and environmental-friendly products to solve problems facing the global building and construction industry.



Our Products



- AXION STONE BASE STABILIZER (*liquid cement*)
- AXION BITUMEN BOOSTER (PMB)
- AXION TOTALCRETE POLYMER (*high-range super plasticizer*)
- AXION TUFFCRETE CEMENT
- AXION TOTAL-CRETE CEMENT
- HYDROSHIELD POLYMERIZED SCREEDING BOND
- AXION POLYCOAT (*liquid marble*)
- AXTRA QUICK FIX ASPHALTIC CONCRETE LIQUID BINDER (*Cold Asphalt*)
- AXION DECORATIVE PAINT BOND (*Travertino , Graffito, etc.*)



WE PROVIDE ENVIRONMENTAL FRIENDLY CONSTRUCTION TECHNOLOGIES

- Road Base Stabilizer and Polymer Modified Bitumen.
- 100% Waterproof Concrete Technology.
- Engineered Precast and Specialized Concrete Products.
- Our products are made of high quality innovative road and building construction materials which ensure durable and cost effective construction.

Axion Stone Base Stabilizer (*liquid cement*)

Axion Stone Base Stabilizer (liquid cement) is a revolutionary technology designed for the stabilization of stone base(e.g. Stone and sand). This innovative product serves as a superior binder for stabilizing the sub-base of super-highways, providing 100% water-proofing and high CBR for optimal strength and durability.

PRODUCT FEATURES/ADVANTAGES:

- Strengthens and improves the natural soil enabling it to achieve higher load bearing capacity
- Eliminates the cost of removing and replacing the topsoil .
- Eliminates the use of expensive aggregate plus the cost of compacting it.
- Simply stabilizes the natural soil to achieve CBR levels of up to 200%



Axion Bitumen Booster Refiner (PMB)

Bitumen is the preferred glue that holds aggregate together in road construction, the higher the quality of the glue, the greater adhesiveness. Axion Bitumen Booster (PMB) increases the bitumen by 30% and the asphalt by 20% while stabilizing and improving the elasticity from 6% to 79% over a wide range of temperature that allows the asphalt to withstand temperatures ranging between -22°C to $+82^{\circ}\text{C}$. The benefit of this is that the thickness of Asphalt can be reduced from the standard 6cm to 3cm, producing the same strength and yielding cost savings in the construction.

PRODUCT FEATURES/ ADVANTAGES:

- Eliminates Hair Line Cracks
- Increases Bitumen Volume by over 30%
- 350% Increase in The Asphalt Layers' Life Expectancy
- Solution to Rutting problem as it reduces it by up to 84.8%
- Water Resistant
- Reduces Execution Time
- 100°C Effective Range



Axion Totalcrete Polymer *(high-range super plasticizer)*

Totalcrete Polymer (high-range super plasticizer) is a high-performance super plasticizing admixture formulated from selected polymers specially designed to enable the water content to perform more effectively. This effect can be used in high-strength concrete mixes to improve workability, increase ultimate strength or facilitate a reduction in the cement content while sustaining and improving mix properties.

PRODUCT USES:

- Used as a concrete ad-mixture for waterproofing and improving the tensile strength of concrete
- Casting of slabs, roof decks, concrete floors, swimming pools, water treatment tanks, swage tanks, etc.
- Improvement of all concrete works
- Plastering, Block moulding and Tiling
- Crack resistant concrete
- Best for ready mix concrete
- Ability to travel with concrete

PRODUCT FEATURES/ ADVANTAGES:

- Waterproof & Fireproof
- Longer Life Expectancy
- Neutralizes Salinity in Sea Water (Salt Resistant)
- More Load Bearing Capacity
- Save on Steel Reinforcement Costs
- Asphalt Layers Can Be Added To It
- Not Affected By Oil And Fuel Spillage
- Repair Old Damaged Concrete
- Flexibility



AXTRA QUICK FIX

Asphaltic Concrete Liquid Binder

(Cold Asphalt)

Axion introduces Axtra Quick Fix Asphaltic Concrete Liquid Binder (Cold Asphalt), a revolutionary technology designed for the construction of long-lasting and stable roads. This innovative product is used as a super binder in making cold asphalt for patching of pot holes. It can also be used in stabilization of all types of soil.

PRODUCT FEATURES/ ADVANTAGES:

- It does not require construction professionals or expensive contractors to implement.
- Creates job opportunities for youths just after a day's training.
- It does not require any special material or design to make an asphaltic concrete Road.
- Must not use expensive construction equipment (asphalt Plant) for mixing.
- Hot Asphalts are quite hazardous and requires lots of workers and machineries to implement.
- It is cost effective



Total-Crete /Tuffcrete Cement & Hydroshield Polymerized Screeding Bond Combo

This product combination is a chemical formulation specially designed for tiling and screeding. It is 100% water proof and does not require the addition of any other product (Tile Gum, Cement or Top Bond) for its application

Axion Total-crete/Tuffcrete cement & Hydroshield Polymerized Screeding Bond combo can also be used for All-in-one Screed Plastering, Water Proofing, Antifungal, Crack Proof, Fireproof, Foundation protection(DPC), Swimming Pools, Outside Decks, Tile Gum, Grouting, Damp Treatments, etc.

PRODUCT FEATURES/ ADVANTAGES:

- 100% Waterproof, Damp-proof & Anti-Fungi
- Longer Life Expectancy
- Does not require any other products for its application (Tile Gum, Cement, or Top Bond)
- Covers an area of over 30square meters per bag
- Saves cost



Exterior Screeding



Interior Screeding

Axion Polycoat (*liquid marble*)

Axion Polycoat is your all in one 100% Damp & Waterproof Coating Mortar application with super high tensile and compressive strength. It attaches and grip firmly on any material inclusive steels, wood, concrete etc and protects it from corrosion, rust, oxidation, water and dampness.

Axion Polycoat, is widely used in North America in several coating application industries as a one stop solution for all coating applications. It's also used in decorative floor coating, warehouses, exterior and interior garage floor etc. currently Axion Polycoat have been proven to be the best coating application in Polysterene industries as it provides solid structures for the polystyrene panels without the need to plaster and then mortar. Once coated with Poly coat, it provides same strength just like a precast concrete slab and yet cost effective making the best for light weight Slab for Decks, Ceiling, Demarcation Walls, Parapets etc.

PRODUCT FEATURES/ ADVANTAGES:

- Cost Effective
- Anti Corrosion and Erosion
- Damp Resistant and Water Proof
- Crack Resistant
- Light Weight Coating
- Anti-Fungal
- High Abbrassion



Axion Polycoat (*liquid marble*)

PRODUCT USES:

- Coloured Floor Coat Indoor/Outdoor
- Exposed Roof Decks
- Warehouse Floors.
- Balcony
- Drive Ways
- Retaining Walls
- Crack Treatments
- Pile Cap Coating (Bridges)
- Steel Coating
- Polysterene Coating etc.

APPLICATION:

- Mix 5-10kg Totalcrete Cement : 30kg Polycoat.
- Mix homogeneously and Apply

Net Weight: 30kg

Coverage : 30-50sqm



Axion Decorative Paint Bond (Travertino, Graffito, etc.)

Axion Decorative Paint Bond is a 100% damp-proof and waterproof bonding paint designed to enhance the appearance, durability and adhesion for travertino, graffito, and other decorative paint finishes. Axion Decorative Paint Bond is engineered for both interior and exterior applications, it dries quickly and forms a firm, long-lasting grip on wall surfaces, providing superior protection against water infiltration and dampness.

Axion Decorative Paint Bond is trusted by professionals for its exceptional bonding strength, fast-drying formula, and resistance to moisture, ensuring high-quality and long-lasting decorative finishes.

PRODUCT FEATURES/ ADVANTAGES:

- Cost Effective
- Total Decorative Control for Travertino, Graffito, etc.
- Damp Resistant and Water Proof
- Crack Resistant
- Long-lasting Decorative Finishes
- Anti-Fungal
- Fast Drying
- High Abrassion

APPLICATION:

- Mix 5-10kg Tuffcrete Cement : 30kg

Axion Decorative Paint Bond.

- Mix homogeneously and Apply



Net Weight: 30kg

Coverage : 20sqm

Solid Base Stabilizer (SBS) Test Result



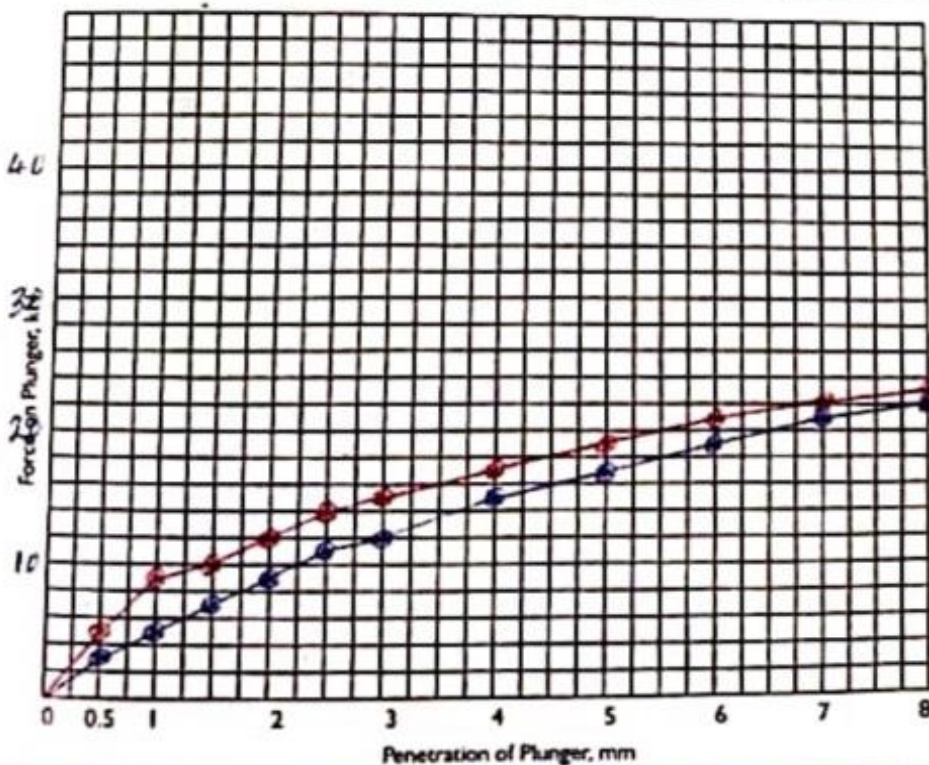
CALIFORNIA BEARING RATIO TEST

Project Watermark Site Location _____
 Chapter _____ Boring No. _____ Sample No. _____
 Description of Soil Stabilized material with Axion Stabilizer
 Test Performed by _____ Date of Test 31-5-2013

TEST DATA

| Density Determination | | Moisture Content | | Proctor Information | |
|------------------------------------|-------|-----------------------|-----------|---------------------|-------|
| Mold No. | 11 | Can No. | 47 69 | Method | |
| Wt. of Wet Soil + mould (g) | 12507 | Wt. of Soil + Can | 95.1 95.4 | O.M.C | |
| Wt. of Mould (g) | 5686 | Wt. of Dry Soil + Can | 86.8 87.1 | HDD | |
| Wt. of wet sample (g) | 4821 | Wt. of Water | 8.3 8.3 | | |
| Volume of Mould (cm ³) | 2302 | Wt. of Can | 36.1 36.3 | P.R.F | 0.222 |
| Wet Density (g/cm ³) | 2.09 | Wt. of Dry sample | 50.8 50.8 | Piston Area | 19.4 |
| Moisture Content % | 16.3 | Moisture content | 16.3 16.3 | | |
| Dry Density (g/dm ³) | 1.80 | | | | |

| Penetration mm. | | 0.5 | 1 | 1.5 | 2 | 2.5 | 3 | 4 | 5 | 6 | 7 | 8 |
|-----------------|--------------|------|------|------|------|------|------|------|------|------|------|-------|
| Top | Dial Reading | 13.9 | 22.4 | 31.2 | 40.0 | 49.8 | 59.6 | 66.1 | 76.4 | 84.6 | 92.5 | 99.6 |
| | Force KN | 3.00 | 4.97 | 6.53 | 8.55 | 11.1 | 12.3 | 14.7 | 17.0 | 18.8 | 20.9 | 22.1 |
| Bottom | Dial Reading | 21.3 | 38.4 | 45.6 | 55.0 | 63.5 | 68.9 | 77.4 | 85.5 | 92.4 | 98.0 | 105.0 |
| | Force KN | 4.79 | 8.52 | 10.1 | 12.2 | 14.1 | 15.3 | 17.2 | 19.0 | 20.5 | 21.9 | 23.3 |



| Expansion After Soak | |
|------------------------|--|
| Initial Reading | |
| Final Reading | |
| Expansion | |
| Expansion After Soak % | |

| Period of Soaking |
|-------------------|
|-------------------|

| Results | |
|-------------------------------|------------|
| Moist. Cont. before Soaking % | |
| Moist. Cont. after Soaking % | |
| Dry Density g/cm ³ | |
| Expansion after Soaking % | T.P. 100.0 |
| C.B.R. @ 2.5 mm | 93.8 106.5 |
| C.B.R. @ 5.0 mm | 85.2 95.2 |
| Ave C.B.R. | 106.5 |

6/13

Date

ADS

Tested by

Checked by

Client Rep.

Solid Base Stabilizer (SBS) Test Result by Dantata & Sawoe Construction Company

| TYPE OF MARTERIAL | SAMPLED AT | LL | PI | SIEVE 200 | Soil Class | CBR UNSOAKED | | % Increased | CBR UNSOAKED AFTER 7 DAYS(with Stabiliser) |
|-------------------|------------|------|------|-----------|------------|--------------------|-----------------|-------------|--|
| | | | | | | WITHOUT STABILISER | WITH STABILISER | | |
| BASE COURSE | BORROW PIT | 28 | 6.6 | 18 | A-2 | 88.7 | 104.5 | 15.8 | |
| FILL MATERIAL | SITE | 30.2 | 11.7 | 30.6 | A-2 | 11 | 42.1 | 31.1 | 109.7 |

- Two types of materials were tested to determine the effect of Base stabiliser in CBR. One is base and the other is fill quality.
- CBR of these materials were determined in Unsoaked condition since the intended usage of the materials are for Base layer.
- As shown in the table above, the CBR value of the base material without Stabiliser already met the required CBR value of base course which is min of 80% whilst the Fill material has 11% only.
- After treating both materials with Base Stabiliser with a dosage of 1liters Stabiliser to 300liters of water, CBR value increased by 16% to 31%.
- Manufacturer gave instruction that material treated with stabiliser must be tested for CBR at 28days in unsoaked condition which we deemed too long that's why we come up testing it after 7days

Note:

- 1.) No doubt that there is positive effect in CBR after treating the materials with Base stabiliser, even achieving more than 80% CBR after 7 days in unsoaked condition. However, testing CBR after 7days in unsoaked condition is not part of Nigerian Specification unless it is required by Engrs or recommended by the manufacturer with written approval of Engr representative



Axion Bitumen Booster (ABB) Test Result



Construction * Materials * Technologies
Geotechnical, Environmental, & Materials Engineering/Testing/Research

CMT ID: AE 448

Patrick O'keke, Esq.

Axion Global Engineering Ltd/

Federal ministry of works,

Mabuchi, Abuja. Nigeria

Project Info: Rheological property determination of different blends of PG 64-22 with given polymers

Gentlemen,

CMT Engineering Laboratories was requested to perform a binder design utilizing Axion Bitumen Booster (P) and (L). The intent was to design a binder with a top end PG grading on 64 minimum, an elastic recovery of 50% minimum and to pass a Hamburg Rutting test on 10mm maximum. An unmodified binder was selected from a local supplier to begin this process, please reference the test data for the material performance.

Test Required:

1. Prepare Polymer Modified Blends of Unmodified PG 64-22 with Axion Bitumen Booster (P) and (L) in following proportions;
 - A. PG 64-22 + 3% Axion Bitumen Booster (P)
 - B. PG 64-22 + 3% Axion Bitumen Booster (P) + 0.25% Axion Bitumen Booster (L)
 - C. PG 64-22 + 3% Axion Bitumen Booster (P) + 0.50% Axion Bitumen Booster (L)
2. Perform DSR Original (AASHTO T 315) on PG 64-22 and three Polymer modified blends
3. Perform Elastic Recovery (AASHTO T301) on RTFO Aged Residues (AASHTO T 240)

| TEST | Temp | Method | SPECIFICATION | REPORT | RESULT |
|---|-------------------|--------|---------------|--------|--------|
| <u>ORIGINAL BINDER</u> | | | | | |
| <u>BASE ASPHALT PG 64-22</u> | | | | | |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 64 ⁰ C | T315 | Min. 1.0 kPa | 1.25 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 70 ⁰ C | T315 | Min. 1.0 kPa | 0.592 | Fail |
| Tc (High) Original = 65.8⁰ C | | | | | |
| <u>PG 64-22 + 3% AXION BITUMEN BOOSTER (P)</u> | | | | | |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 64 ⁰ C | T315 | Min. 1.0 kPa | 3.17 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 70 ⁰ C | T315 | Min. 1.0 kPa | 1.64 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 76 ⁰ C | T315 | Min. 1.0 kPa | 0.887 | Fail |
| Tc (High) Original = 74.8⁰ C | | | | | |
| <u>PG 64-22 + 3% AXION BITUMEN BOOSTER (P) + 0.25% AXION BITUMEN BOOSTER (L)</u> | | | | | |

| | | | | | |
|---|-------------------|------|--------------|-------|------|
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 64 ⁰ C | T315 | Min. 1.0 kPa | 3.89 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 70 ⁰ C | T315 | Min. 1.0 kPa | 2.09 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 76 ⁰ C | T315 | Min. 1.0 kPa | 1.16 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 82 ⁰ C | T315 | Min. 1.0 kPa | 0.676 | Fail |

T_c (High) Original = 77.7⁰ C

PG 64-22 + 3% AXION BITUMEN BOOSTER (P) + 0.5% AXION BITUMEN BOOSTER (L)

| | | | | | |
|---|-------------------|------|--------------|-------|------|
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 64 ⁰ C | T315 | Min. 1.0 kPa | 4.77 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 70 ⁰ C | T315 | Min. 1.0 kPa | 2.60 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 76 ⁰ C | T315 | Min. 1.0 kPa | 1.46 | Pass |
| Dynamic Shear, $G^*/\sin \delta$, 10 rad/sec | 82 ⁰ C | T315 | Min. 1.0 kPa | 0.843 | Fail |

T_c (High) Original = 80.1⁰ C

ROLLING THIN FILM OVEN(T240)

BASE ASPHALT PG 64-22

| | | | |
|---------------------|-------------------|------|-----|
| Elastic Recovery, % | 25 ⁰ C | T301 | 6.0 |
|---------------------|-------------------|------|-----|

PG 64-22 + 3% AXION BITUMEN BOOSTER (P)

| | | | |
|---------------------|-------------------|------|------|
| Elastic Recovery, % | 25 ⁰ C | T301 | 75.0 |
|---------------------|-------------------|------|------|

PG 64-22 + 3% AXION BITUMEN BOOSTER (P) + 0.25% AXION BITUMEN BOOSTER (L)

| | | | |
|---------------------|-------------------|------|------|
| Elastic Recovery, % | 25 ⁰ C | T301 | 79.0 |
|---------------------|-------------------|------|------|

PG 64-22 + 3% AXION BITUMEN BOOSTER (P) + 0.5% AXION BITUMEN BOOSTER (L)

| | | | |
|---------------------|-------------------|------|------|
| Elastic Recovery, % | 25 ⁰ C | T301 | 79.0 |
|---------------------|-------------------|------|------|

REPORT AND ANALYSIS:

1. Based on Original DSR,
 - a) PG 64-22 is graded at PG 64-XX. The True Grade is 65.8⁰C
 - b) PG 64-22 + 3% Axion Bitumen Booster (P) is graded at PG 70-XX. The true grade is 74.8⁰C
 - c) PG 64-22 + 3% Axion Bitumen Booster (P) + 0.25% Axion Bitumen Booster (L) is graded at PG 76-XX. The true grade is 77.7⁰C
 - d) PG 64-22 + 3% Axion Bitumen Booster (P) + 0.50% Axion Bitumen Booster (L) is grade at PG 76-XX. The true grade is 80.1⁰C.

The finished blend was delivered to the laboratory to be blended into asphalt for Hamburg testing, the following is an outline of the material properties:

A local aggregate was selected that has failed the Hamburg test in the past, this aggregate was chosen because we wanted to avoid an asphalt mixture which would have passed without any modification.

The following is an outline of the asphalt properties as tested:

| | | |
|-----------------------|---------------------|------|
| Blender Content | =5.3% by wt. of mix | |
| RAP Content | =None | |
| Air Void Content | =7.3% | Pass |
| Average Rutting Depth | =3.10mm | Pass |

| Gradation | |
|-----------|-----------------|
| Screen | Percent Passing |
| 3/4" | 100 |
| 1/2" | 99 |
| 3/8" | 82 |
| #4 | 48 |
| #8 | 34 |
| #16 | 17 |
| #30 | 11 |
| #50 | 9.1 |
| #100 | 7.7 |
| #200 | 5.3 |

If you have any questions, please don't hesitate to contact me.

Sincerely

Douglas Walter
President

Axion Tuffcrete Cube Compression Test Result



LAFARGE READY MIX NIGERIA CUBE COMPRESSION TEST REPORT

(Method:BS EN 12390-2000)

| | |
|---|---|
| Project: Trail mix | |
| Client: | Site: |
| Contractor: | Location: |
| | |
| Date of Pour: 11-Feb-21 | |
| Mix No.: Black Axion Powder | Mix Grade: C30 |
| Placing Method | Cube curing |
| <input type="checkbox"/> Pump <input type="checkbox"/> Chute <input type="checkbox"/> Bucket <input type="checkbox"/> Others | <input type="checkbox"/> Curing agent <input checked="" type="checkbox"/> Water cured <input type="checkbox"/> Dry cured <input type="checkbox"/> Others |

SLUMP (mm):

7 Days AREA (mm²):22500

| Mark on cubes | Date of Testing | Age (Days) | Size of cube(mm) | Weight (Kg) | Density (Kg/m ³) | Load (KN) | Strength (N/mm ²) |
|---------------|-----------------|------------|------------------|-------------|------------------------------|-----------|-------------------------------|
| 1 | 18-Feb-21 | 7 | 150x150x150 | 8.15 | 2415 | 418.5 | 18.6 |
| 2 | 18-Feb-21 | 7 | 150x150x150 | | | | |
| 3 | 18-Feb-21 | 7 | 150x150x150 | | | | |
| Average | | | 150x150x150 | 8.15 | 2415 | 418.5 | 18.6 |

28 Days

| Mark on cubes | Date of Testing | Age (Days) | Size of cube(mm) | Weight (Kg) | Density (Kg/m ³) | Load (KN) | Strength (N/mm ²) |
|---------------|-----------------|------------|------------------|-------------|------------------------------|-----------|-------------------------------|
| 4 | 11-Mar-21 | 28 | 150x150x150 | 8.23 | 2439 | 738.0 | 32.8 |
| 5 | 11-Mar-21 | 28 | 150x150x150 | | | | |
| 6 | 11-Mar-21 | 28 | 150x150x150 | | | | |
| Average | | | 150x150x150 | 8.23 | 2439 | 738.0 | 32.8 |

Cube Cast by:
Mr Ogunjobi

Concrete Cube Compression Test Report - EN 12390:3

| | |
|-----------------|-----------------------|
| Customer Name | AXION |
| Project Name | TM 1 (PLANT) |
| Project Address | DANGOTE RIFINERY ROAD |

| | | | | | |
|-------------------|-----------------|-------------------|----------------|------------------|-----|
| Mix Code | | Commercial Name | C28/35-S1-22mm | | |
| Cast Date | April 5, 2024 | Structural Member | ROAD PAVEMENT | | |
| Identity No | | Slump (mm) | 45-60 | Flow (mm) | N/A |
| Sampling Location | HITEC REFINERY | Spot Sample | | Composite Sample | |
| Curing Method | Water Immersion | | | | |

| Sample Number | Testing Date | Age (Days) | Cube Size (mm) | Weight (kg) | Density (kg/m3) | Load (KN) | Strength (N/mm2) |
|---------------|--------------|------------|----------------|-------------|-----------------|-----------|------------------|
| PT 56455 | 12-Apr-24 | 7 | 150x150x150 | 8.300 | 2459 | 527.59 | 23.5 |
| PT 56456 | 12-Apr-24 | | 150x150x150 | 8.270 | 2450 | 640.68 | 28.5 |
| PT 56457 | 12-Apr-24 | | 150x150x150 | 8.330 | 2468 | 594.65 | 26.5 |
| Average | | | | 8.30 | 2459 | 587.64 | 26.2 |

| Sample Number | Testing Date | Age (Days) | Cube Size (mm) | Weight (kg) | Density (kg/m3) | Load (KN) | Strength (N/mm2) |
|---------------|--------------|------------|----------------|-------------|-----------------|-----------|------------------|
| PT 56458 | 3-May-24 | 28 | 150x150x150 | 8.190 | 2427 | 798.31 | 35.5 |
| PT 56459 | 3-May-24 | | 150x150x150 | 8.250 | 2444 | 884.75 | 39.5 |
| PT 56460 | 3-May-24 | | 150x150x150 | 8.200 | 2430 | 859.32 | 38.0 |
| Average | | | | 8.21 | 2434 | 847.46 | 37.67 |

| | | | |
|------------|------|---|------|
| Tested By: | | <div style="border: 1px solid black; padding: 5px; text-align: center;"> LAFARGE TM 1 (PLANT) HITEC REFINERY ROAD  Signature </div> | |
| | Name | | Date |

Concrete Cube Compression Test Report - EN 12390:3

| | |
|-----------------|---------------------------------------|
| Customer Name | AXION |
| Project Name | TM 3 (BABY MIXER, WITH AXION PRODUCT) |
| Project Address | DANGOTE RIFINERY ROAD |

| | | | | | |
|-------------------|-----------------|-------------------|----------------|------------------|-----|
| Mix Code | | Commercial Name | C28/35-S1-22mm | | |
| Cast Date | April 6, 2024 | Structural Member | ROAD PAVEMENT | | |
| Identity No | | Slump (mm) | 50 | Flow (mm) | N/A |
| Sampling Location | HITEC REFINERY | Spot Sample | | Composite Sample | |
| Curing Method | Water Immersion | | | | |

| Sample Number | Testing Date | Age (Days) | Cube Size (mm) | Weight (kg) | Density (kg/m3) | Load (KN) | Strength (N/mm2) |
|---------------|--------------|------------|----------------|-------------|-----------------|-----------|------------------|
| PT 56455 | 13-Apr-24 | 7 | 150x150x150 | 8.330 | 2468 | 777.92 | 34.5 |
| PT 56456 | 13-Apr-24 | | 150x150x150 | 8.300 | 2459 | 859.32 | 38.0 |
| PT 56457 | 13-Apr-24 | | 150x150x150 | 8.420 | 2495 | 920.52 | 41.0 |
| Average | | | | 8.35 | 2474 | 852.59 | 37.8 |

| Sample Number | Testing Date | Age (Days) | Cube Size (mm) | Weight (kg) | Density (kg/m3) | Load (KN) | Strength (N/mm2) |
|---------------|--------------|------------|----------------|-------------|-----------------|-----------|------------------|
| PT 56458 | 4-May-24 | 28 | 150x150x150 | 8.490 | 2516 | 1031 | 46.0 |
| PT 56459 | 4-May-24 | | 150x150x150 | 8.380 | 2483 | 1062.6 | 47.0 |
| PT 56460 | 4-May-24 | | 150x150x150 | 8.290 | 2456 | 1041.6 | 46.5 |
| Average | | | | 8.39 | 2485 | 1045.07 | 46.50 |

| | | |
|------------|--|------|
| Tested By: | <div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 5px; margin-right: 10px;"> TRIMBLE READING INC LTD PORTLAND CEMENT PLANT </div> <div style="text-align: center;">  Signature: </div> </div> | Date |
| | Name | |



Request no : AXION A5
Client : Axion Africa
Dei-Dei International Building
Material, Market Abuja.
Opposite Panteka

Date reported : 10-05-2024

Project : DANGOTE FERTILIZER TO ELEKO JUNCTION

Attention : Axion Africa

Compressive Strength of Concrete Cubes [TMH1 - D1, D3, ASTM C293]

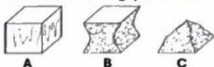
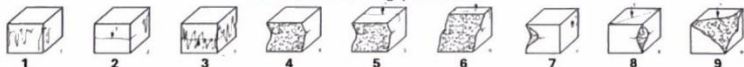
| | | | |
|----------------------------|------------|---------------------------|-------------------------------|
| Date Received : | 06-04-2024 | Structure / Element : | CRCP |
| Date in Water : | 07-04-2024 | Location : | REFINERY SECTION 1 LABORATORY |
| Cubes Made By : | | Concrete Supplier : | MIXER AT LABORATORY |
| Cubes Tested By : | | Delivery Note No : | |
| Specified Strength (MPa) : | C35 | Truck Reg. Number : | |
| Specified Slump : | 60 mm | Environmental Condition : | SUNNY AND HOT |
| Measured Slump : | 40 mm | Curing Tank Temp : | 26 °C |
| Engineer's Specification : | | Press Serial No : | |
| Balance Number : | | Correction Factor : | 1.000 |

7 Day Compressive Strength

| Lab Number | Cube Mark | Date Cast | Date Tested | Age Days | Break Pattern | Flatness | Mass | Apparent Density | Dimension | | Load | Compressive Strength |
|--------------------|-----------|------------|-------------|----------|---------------|----------|------|------------------|-----------|--------|--------|----------------------|
| | | | | | | | | | Length | Width | | |
| A | 1 | 06-04-2024 | 13-04-2024 | 7 | A | | 8211 | 2433 | 150.00 | 150.00 | 859 | 38.2 |
| B | 2 | 06-04-2024 | 13-04-2024 | 7 | A | | 8175 | 2422 | 150.00 | 150.00 | 840 | 37.3 |
| C | 3 | 06-04-2024 | 13-04-2024 | 7 | A | | 8130 | 2409 | 150.00 | 150.00 | 845 | 37.5 |
| Average | | | | | | | | | 150.00 | 150.00 | 848 kN | 38.0 MPa |
| Standard Deviation | | | | | | | | | 0.0 | 0.0 | 10.2 | 0.5 |

28 Day Compressive Strength

| Lab Number | Cube Mark | Date Cast | Date Tested | Age Days | Break Pattern | Flatness | Mass | Apparent Density | Dimension | | Load | Compressive Strength |
|--------------------|-----------|------------|-------------|----------|---------------|----------|------|------------------|-----------|--------|---------|----------------------|
| | | | | | | | | | Length | Width | | |
| D | 4 | 06-04-2024 | 04-05-2024 | 28 | A | | 8194 | 2428 | 150.00 | 150.00 | 1021 | 45.4 |
| E | 5 | 06-04-2024 | 04-05-2024 | 28 | A | | 8205 | 2431 | 150.00 | 150.00 | 995 | 44.2 |
| F | 6 | 06-04-2024 | 04-05-2024 | 28 | A | | 8169 | 2420 | 150.00 | 150.00 | 997 | 44.3 |
| Average | | | | | | | | | 150.00 | 150.00 | 1004 kN | 45.0 MPa |
| Standard Deviation | | | | | | | | | 0.0 | 0.0 | 14.4 | 0.6 |

Standard breaking patterns**Unusual breaking patterns****Deviation from test method :**

Remarks and notes : CRCP MIX DONE WITH AXION AFRICA LIQUID POLYMER ADDED

The samples were subjected to analysis according to (COLTO) (TMH1) (BS) (ASTM) (TMH5)

The test results reported relate to the sample tested.

Further use of the above information is not the responsibility or liability of Hitech Construction.

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Report compiled by : Christiaan Jordaan

Report program v13.10.1 (01-04-2024)

Christiaan Jordaan
Ground / Field Manager

Axion Tuffcrete Water Penetration Test Result

| AXION TRIAL MIX | | | | | |
|------------------|------------------------|-------|---|---|--|
| ITB BAR-BEACH | | | | | |
| DATE : 20-4-2024 | | | | | |
| CUBE No | 3 | 3 | | | |
| | WATER PENETRATION (mm) | | | | |
| | 18.23 | 22.90 | | | |
| | 20.95 | 16.04 | | | |
| | 17.11 | 15.42 | | | |
| | 15.53 | 13.61 | | | |
| | 17.43 | 10.55 | | | |
| | 16.46 | 9.81 | | | |
| AVERAGE | 17.62 | 14.72 | 0 | 0 | |

FEDERAL MINISTRY OF WORKS
MATERIALS, GEOTECHNICS & QUALITY CONTROL
15, AWOLOWO ROAD, IKOYI, LAGOS STATE

| | | | | | | | |
|---|--------------------|-------------------|------------------|--|--|------------------|-------------------------------|
| TEST SHEET FOR COMPRESSION TEST ON CONCRETE CUBES | | | | REF NO: | | | |
| DATE OF CASTING : 04/06/24 | | | | DESTINATION: OFFICE(Abuja) | | | |
| WHERE USED: TRIAL MIX(NON – CHEMICAL) | | | | | | | |
| SAMPLE NO: DATE OF DELIVERY: 02/07/24 MIXING TIME: TIME CUBE MADE: | | | | DATE IN WATER: 05/06/24 DATE OUT OF WATER: 02/07/24 AGE OF CUBE: 28 DAYS | | | |
| DETAILS OF MIX: | | | | | | | |
| METHOD OF CURING: DIMENSION IN WATER | | | | | | | |
| CONCRETE CLASS: C-35 | | | PSI = | | N/MM ² : 35.2 N/MM ² | | |
| <div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;"> _____ Cubes made by </div> <div style="text-align: center;"> <u>ADESHOLA I</u> Officer Completing Test </div> <div style="text-align: center;"> _____ Client </div> </div> | | | | | | | |
| TEST RESULTS | | | | | | | |
| Mark on Cubes | Date of testing | Age of Testing | Size of Cube(mm) | Weight of cubes (kg) | Density kg/m ³ | Crushed at KN | Strength N/mm ² |
| 1 | 02/06/24 | 28 DAYS | 150X150X150mm | 8.26 | 2.477 | 800 | 35.6 |
| 2 | | | | 8.25 | 2.444 | 810 | 36.0 |
| 3 | | | | 8.67 | 2.569 | 766 | 34.0 |
| AVERAGE STRENGTH : 35.2 N/MM ² | | | | MINIMUM STRENGTH : 34.0 N/MM ² | | | |
| <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 50px;"> <div style="text-align: center;"> _____ Approved by </div> <div style="text-align: center;"> SATISFACTORY </div> <div style="text-align: center;"> _____ Client </div> </div> | | | | | | | |

FEDERAL MINISTRY OF WORKS
MATERIALS, GEOTECHNICS & QUALITY CONTROL
15, AWOLOWO ROAD, IKOYI, LAGOS STATE

| TEST SHEET FOR COMPRESSION TEST ON CONCRETE CUBES | | | | REF NO: | | | |
|---|-----------------|----------------|------------------|--|---|---------------|----------------------------|
| DATE OF CASTING : 30/05/24 | | | | CONTRACTOR: AXION AFRICA | | | |
| DETAILS: TRIAL MIX (WITH CHEMICAL). | | | | | | | |
| SAMPLE NO: | | | | DATE IN WATER: 31/05/24 | | | |
| DATE OF DELIVERY: 13/06/24 | | | | DATE OUT OF WATER: 13/06/24 | | | |
| MIXING TIME: | | | | AGE OF CUBE: 14 DAYS | | | |
| TIME CUBE MADE: | | | | | | | |
| DETAILS OF MIX: | | | | | | | |
| METHOD OF CURING: COMPLETE IMMERSION IN WATER | | | | | | | |
| CONCRETE CLASS: C-35 | | | PSI = | | N/MM ² : 37.6N/MM ² | | |
| <div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;"> _____ Cubes made by </div> <div style="text-align: center;"> <u>ADESHOLA J</u> Officer Completing Test </div> <div style="text-align: center;"> _____ Client </div> </div> | | | | | | | |
| TEST RESULTS | | | | | | | |
| Mark on Cubes | Date of testing | Age of Testing | Size of Cube(mm) | Weight of cubes (kg) | Density kg/m ³ | Crushed at KN | Strength N/mm ² |
| 1 | 13/06/24 | 14 DAYS | 150X150X150mm | 8.68 | 2.572 | 830 | 36.9 |
| 2 | | | | 8.15 | 2.415 | 807 | 35.9 |
| 3 | | | | 8.02 | 2.316 | 900 | 40.0 |
| AVERAGE STRENGTH : 37.6 N/MM ² | | | | MINIMUM STRENGTH : 35.9N/MM ² | | | |
| <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 50px;"> <div style="text-align: center;"> _____ Approved by </div> <div style="text-align: center;"> SATISFACTORY </div> <div style="text-align: center;"> _____ Client </div> </div> | | | | | | | |

FEDERAL MINISTRY OF WORKS
MATERIALS, GEOTECHNICS & QUALITY CONTROL
15, AWOLowo ROAD, IKOYI, LAGOS STATE.

SUMMARY TABLE
CONCRETE GRADE 35(Mix ratio 1:1:5:3)

| TRIAL MIX (WITH CHEMICAL) | AVERAGE STRENGTH(N/MM ²) | TRIAL MIX (NON-CHEMICAL) | AVERAGE STRENGTH(N/MM ²) |
|---------------------------------|---|---------------------------------|---|
| 3 DAYS(14.0N/MM ²) | 31.9N/MM ² | 3 DAYS(14.0N/MM ²) | 24.0N/MM ² |
| 7 DAYS(22.75N/MM ²) | 36.0N/MM ² | 7 DAYS(22.75N/MM ²) | 28.2N/MM ² |
| 14 DAYS(31.5N/MM ²) | 37.6N/MM ² | 14 DAYS(31.5N/MM ²) | 30.7N/MM ² |
| 28 DAYS(35N/MM ²) | 43.2N/MM ² | 28 DAYS(35N/MM ²) | 35.2N/MM ² |
| SLUMP(10-60)mm | 20mm | SLUMP(10-60)mm | 20mm |

Axion Products Approval by Federal Ministry of Works

THIS DAY MONDAY OCTOBER 20, 2014

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FEDERAL MINISTRY OF WORKS

COMMUNIQUE OF THE 21ST NATIONAL COUNCIL ON WORKS HELD AT THE DELTA STATE GOVERNMENT EVENT CENTRE, ASABA, DELTA STATE FROM OCTOBER 12 TO 17, 2014

- (20) Council approved the use of stabilizers and bitumen booster already being implemented by the Federal Ministry of Works as a means of improving the durability of road pavement, as well as reducing cost of road construction in the country.
- (21) Council directed Ministries in charge of roads to collaborate with universities and Research centres towards utilization of research findings as well as to consciously refer to the office of the Surveyor General of the Federation and State Surveyor-General for permanent data, being the repository for such data.

The 21st Meeting of the National Council on Works with the theme "Funding Road Development in Nigeria: A Panacea for Economic Transformation" was held at the Delta State Government Event Centre, Asaba, Delta State, from Sunday 12th to Friday 17th October, 2014. The meeting was declared open by His Excellency, the Deputy Governor of Delta State, Prof. Amos Utanna (SAN) on behalf of His Excellency, Dr. Emmanuel Ewela Uduaghan CON, Executive Governor of Delta State.

Meeting of the Technical Committees, as well as a meeting of the Permanent Secretaries preceded the Council Meeting which was presided over by Arc. Mike Oziegbo Onolemen, CON.

Present at the Council meetings were distinguished members of the National Assembly led by the Chairman, House Committee on Works, Hon. Oguweli Ozoanigbachi; the Honourable Minister of Works, Arc. Mike Oziegbo Onolemen, CON; Permanent Secretary, Federal Ministry of Works, Dr. A. K. Muhammad, CON; Honourable Commissioners of Works and their Permanent Secretaries from the 36 States of the Federation. Others were the Directors in the Federal Ministry of Works, Directors/Officials of other Federal and State Ministries, Departments and Agencies (MDAs), as well as Stakeholders in the Road Sector.

(17) Council noted that the Contractor-Finance Model of funding road infrastructure has not been fully developed in the country and urged the use of this model for road projects and directed for the review of the provisions of the Construction Policy to promote greater participation of indigenous contractors in the road sector in line with the Local Content Policy.

(18) Council recognised the importance of data to planning for road development, and accordingly adopted the creation of Road Asset Management System (RAMS) as a tool for project planning, budgeting and prioritization.

(19) Council recognized tolling of roads and bridges as a viable source of funding Road Development and noted that the Federal Ministry of Works had already carried out series of sensitization workshops to elicit stakeholders buy-in.

(20) Council approved the use of stabilizers and bitumen booster already being implemented by the Federal Ministry of Works as a means of improving the durability of road pavement, as well as reducing cost of road construction in the country.

(21) Council directed Ministries in charge of roads to collaborate with Universities and Research Centres towards utilization of research findings, as well as to consciously refer to the Office of the Surveyor General of the Federation and State Surveyors-General for pertinent data, being the repository for such data.

MEMO NO. NCW(2014)DEL/17

**USE OF STABILIZERS TO IMPROVE THE QUALITY AND COST OF
ROADS**

In pursuance to the improvement of the quality of federal road network, the federal ministry of works in collaboration with the Universities, Research Institutions and Consultants have tested and approved a number of Stabilizers to be incorporated in road construction. Some of these materials were successful in the stabilization of Black Cotton soil and other troublesome subgrade materials.

The tested materials :

- i. Axion Soil Stabilizer/Axion Bitumen Booster,

Prayer

Council is invited to note the importance of the new stabilizers for road works as it improves the quality and cost road work: and approve the use of these Stabilizers for road construction in projects executed by the ministry of works in Nigeria.

FEDERAL MINISTRY OF WORKS

HIGHWAYS MATERIALS, GEOTECHNICS & QUALITY CONTROL DEPARTMENT

HEADQUARTERS, MABUSHI – ABUJA

P.M.B. 111, GARKI

TELEGRAMS:.....HONWORKS



Ref. No. FMW/HMGQC/AXI/ADMIX/VOL.I/54

Date: 18th October, 2024


The Managing Director/CEO,
Messrs Axion Express Engineering Ltd,
10ATF Kuboye Road, Oniru Lekki Phase 1,
Lagos, Nigeria.

Sir,

USE OF BITUMEN BOOSTER, SOLID BASE STABILIZER AND TUFFCRETE POLYMER MATERIALS.

I am pleased to convey the Hon. Minister's approval for the Ministry to fully incorporate the application of the above mentioned materials in our Bill of Engineering Measurements and Evaluation (BEME) in the construction of both flexible and rigid pavements on roads and bridges in Nigeria.

2. You are therefore enjoined to ensure that the approved products are adequately supplied to meet possible large scale demand for use in the construction of our roads and bridges.
3. You are further advised to ensure that the materials being supplied continue to meet international standards.


Engr Francis A. Ejim
Deputy Director Highways (MG&QC)
For: Honourable Minister

THANK YOU!

CONTACT INFORMATION

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